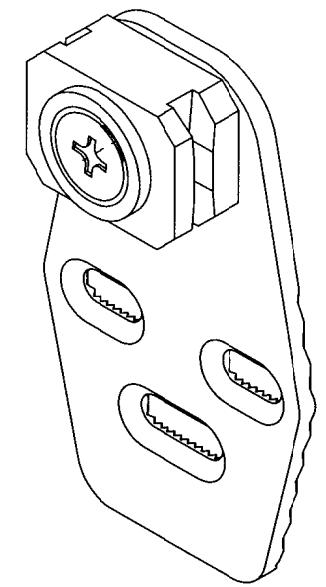


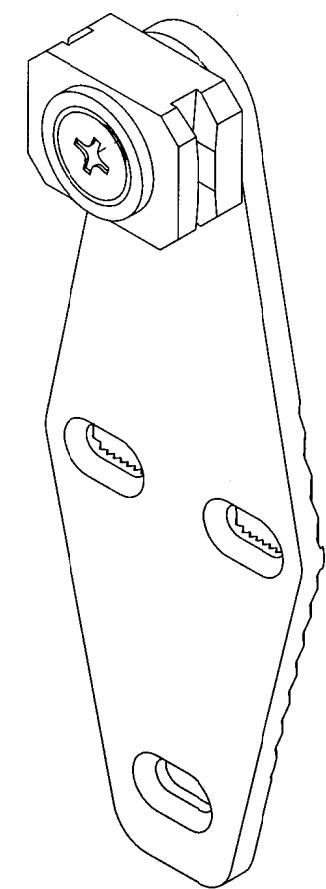
8 7 6 5 4 3 2 1

D

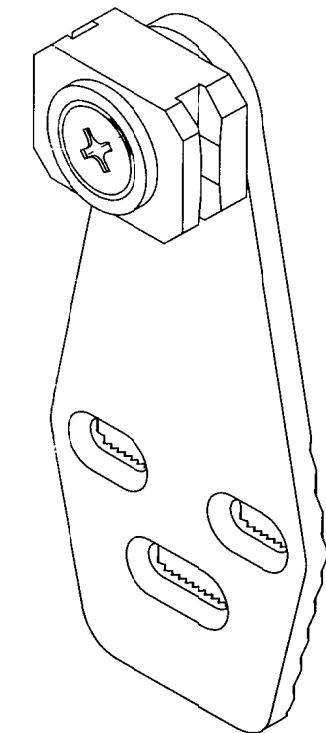
D



D3137-041 BRACKET ASSEMBLY



D3137-043 BRACKET ASSEMBLY



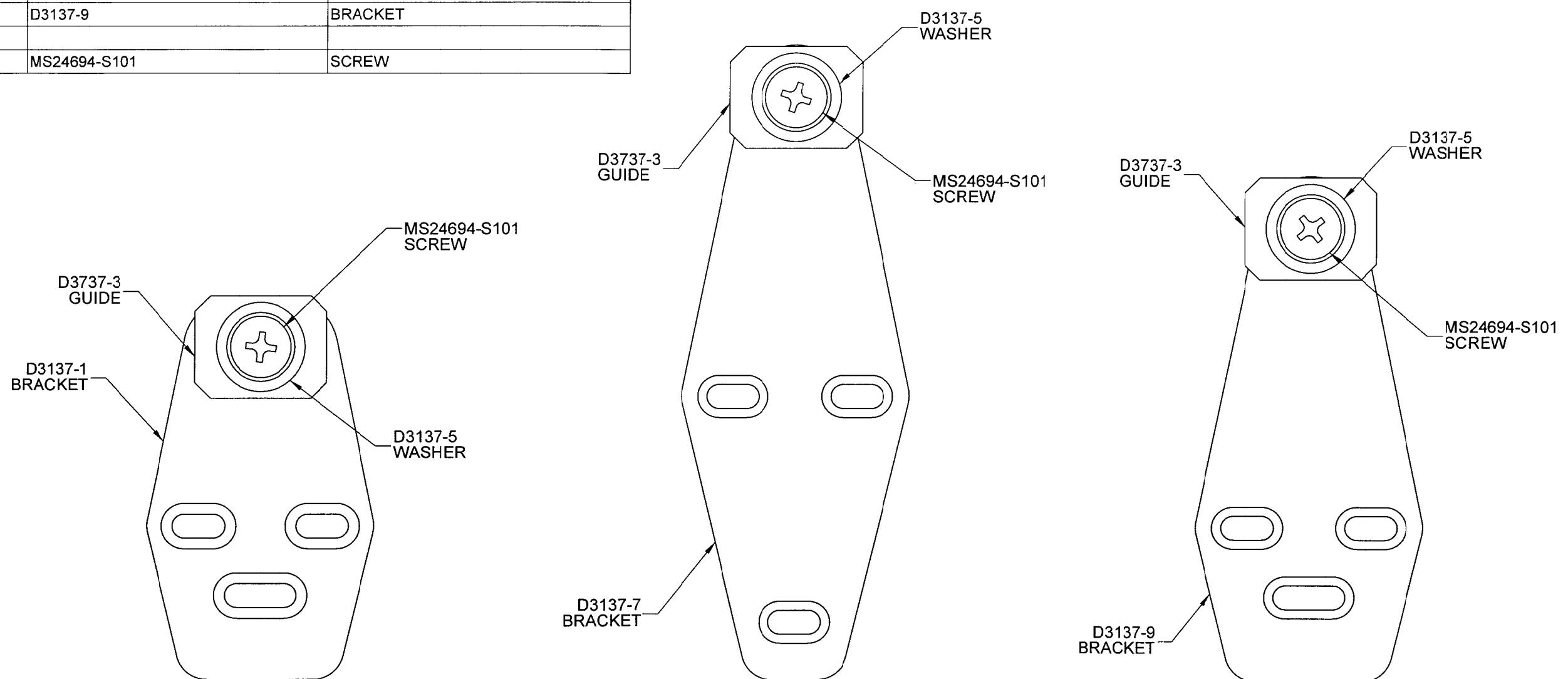
D3137-045 BRACKET ASSEMBLY

~~RELEASE~~  
08.06.26 Mf

F	REDRAWN & REFORMATTED IN SOLIDWORKS. SHEET 3 ZONE A,5 DIM 2.36 WAS 2.48, ZONE A,4 0.480 DIM WAS 0.605, ZONE A 8 0.67 DIM WAS 0.79, ZONE B,5 4.850 DIM WAS 4.975 & ZONE B8 5.29 DIM WAS 5.41. REASON: PART TRIMMED DUE TO INTERFERENCE WITH EXECUTIVE INTERIOR.			AJS	08.05.30			
E	ADD -045			RF	05.11.23			
D	RE-DESIGN D3137-5; CHANGE DIMS			DS	04.11.03			
C	ADD -043			DS	03.08.15			
B	ADD RIDGES; ADD MATERIAL PROP			DS	03.01.16			
A	NEW ISSUE			DS	02.04.17			
REV.	DESCRIPTION			BY	DATE			
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA						
DRAWN	AJS							
CHECKED		DRAWING NO.	D3137					
MFG. APPR.		REV. F	SHEET 1 OF 5					
APPROVED		TITLE	SCALE					
DE APPR.		BRACKET ASSEMBLY	NTS					
DATE	08.05.30							
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8 7 6 5 4 3 2 1

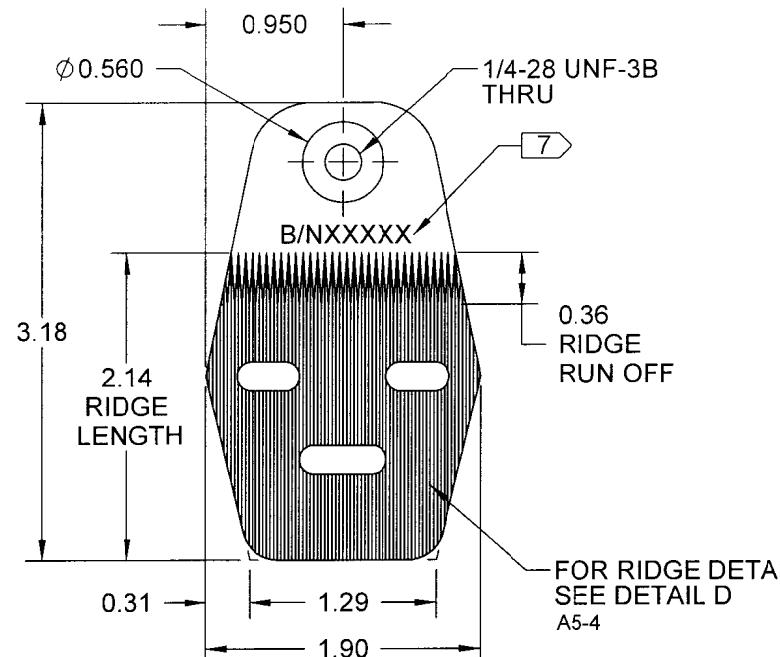
QTY. -041	QTY. -043	QTY. -045	PART NUMBER	DESCRIPTION
X			D3137-041	BRACKET ASSEMBLY
	X		D3137-043	BRACKET ASSEMBLY
		X	D3137-045	BRACKET ASSEMBLY
1			D3137-1	BRACKET
1	1	1	D3137-3	GUIDE
1	1	1	D3137-5	WASHER
	1		D3137-7	BRACKET
	1	1	D3137-9	BRACKET
1	1	1	MS24694-S101	SCREW

D3137-041 BRACKET ASSEMBLYD3137-043 BRACKET ASSEMBLYD3137-045 BRACKET ASSEMBLY**NOTES:**

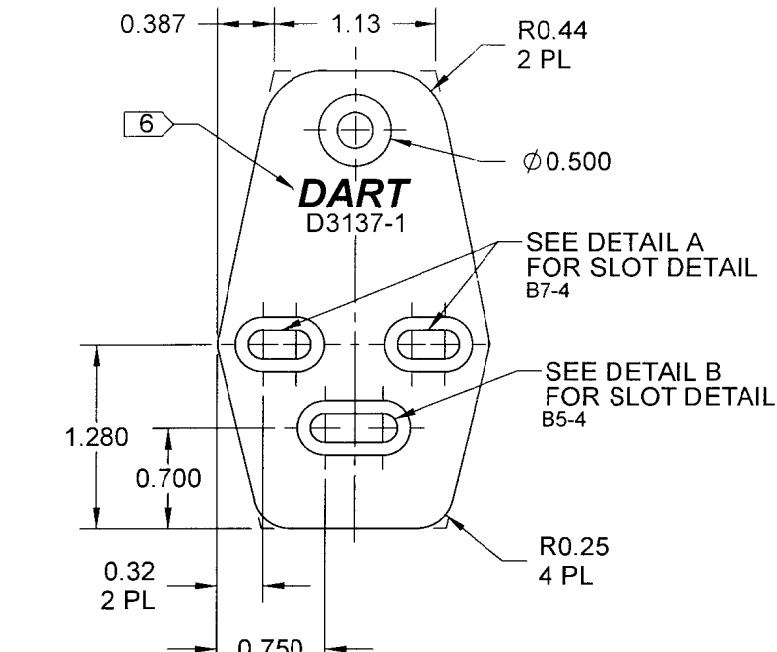
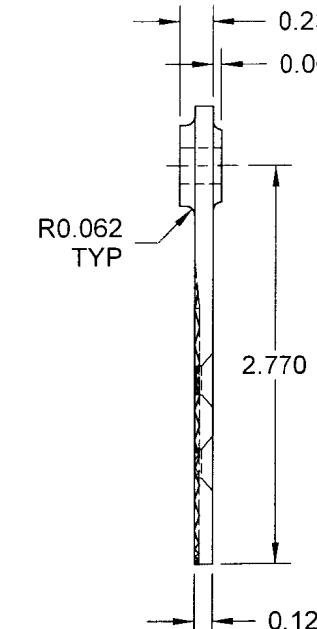
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.18 lbs -041  
0.32 lbs -043  
0.27 lbs -045

RELEASED  
08.06.26/08

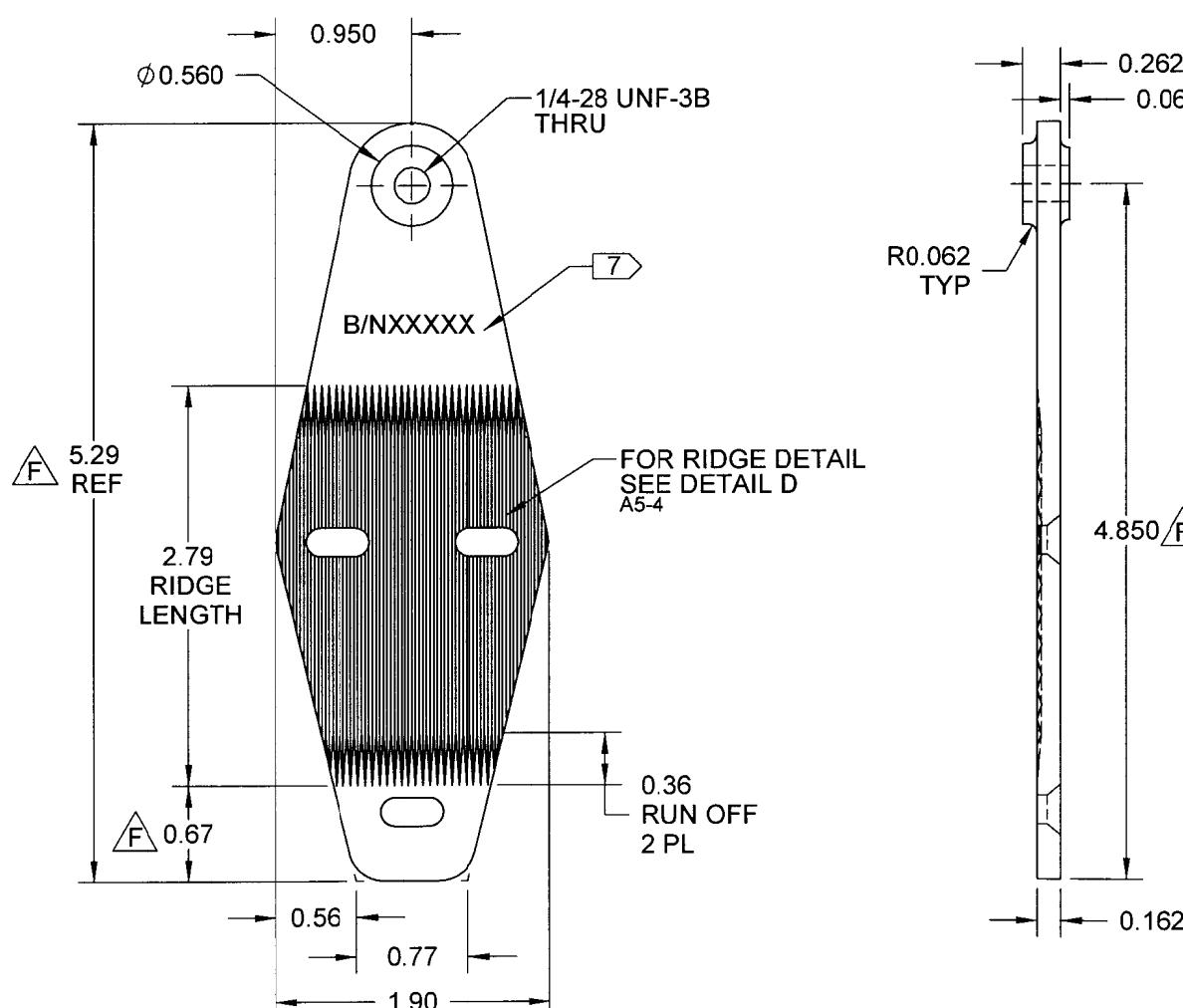
DESIGN	DS	<b>DART AEROSPACE LTD</b> <small>HAWKESBURY, ONTARIO, CANADA</small>
DRAWN	AJS	
CHECKED		
MFG. APPR.		
APPROVED		
DE APPR.		
DATE	08.05.30	
DRAWING NO. D3137 REV. F SHEET 2 OF 5		
TITLE BRACKET ASSEMBLY SCALE NTS		
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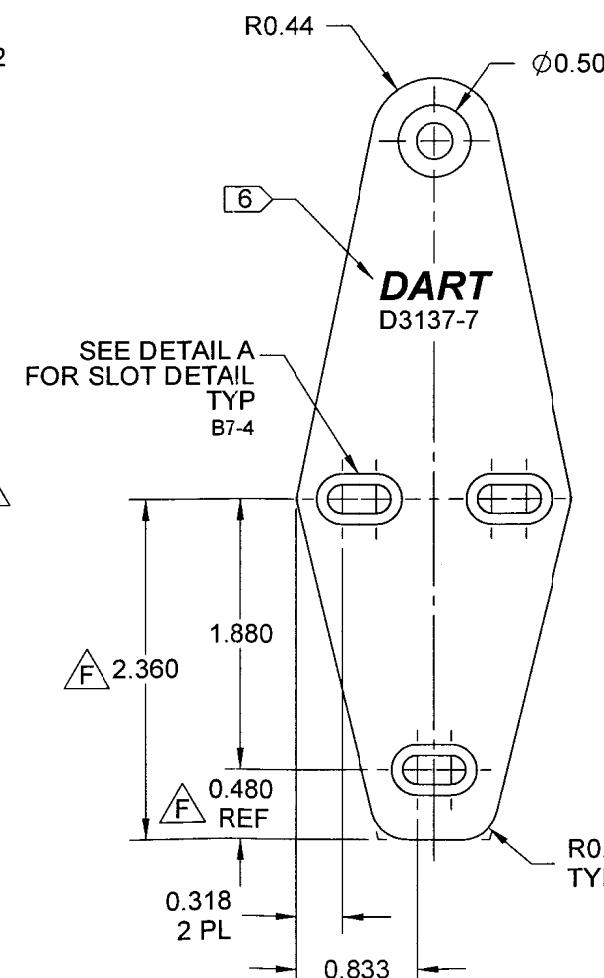
**D3137-1 BRACKET**



**D3137-1 BRACKET**



D3137-7 BRACKET



NOT

**NOTES:**

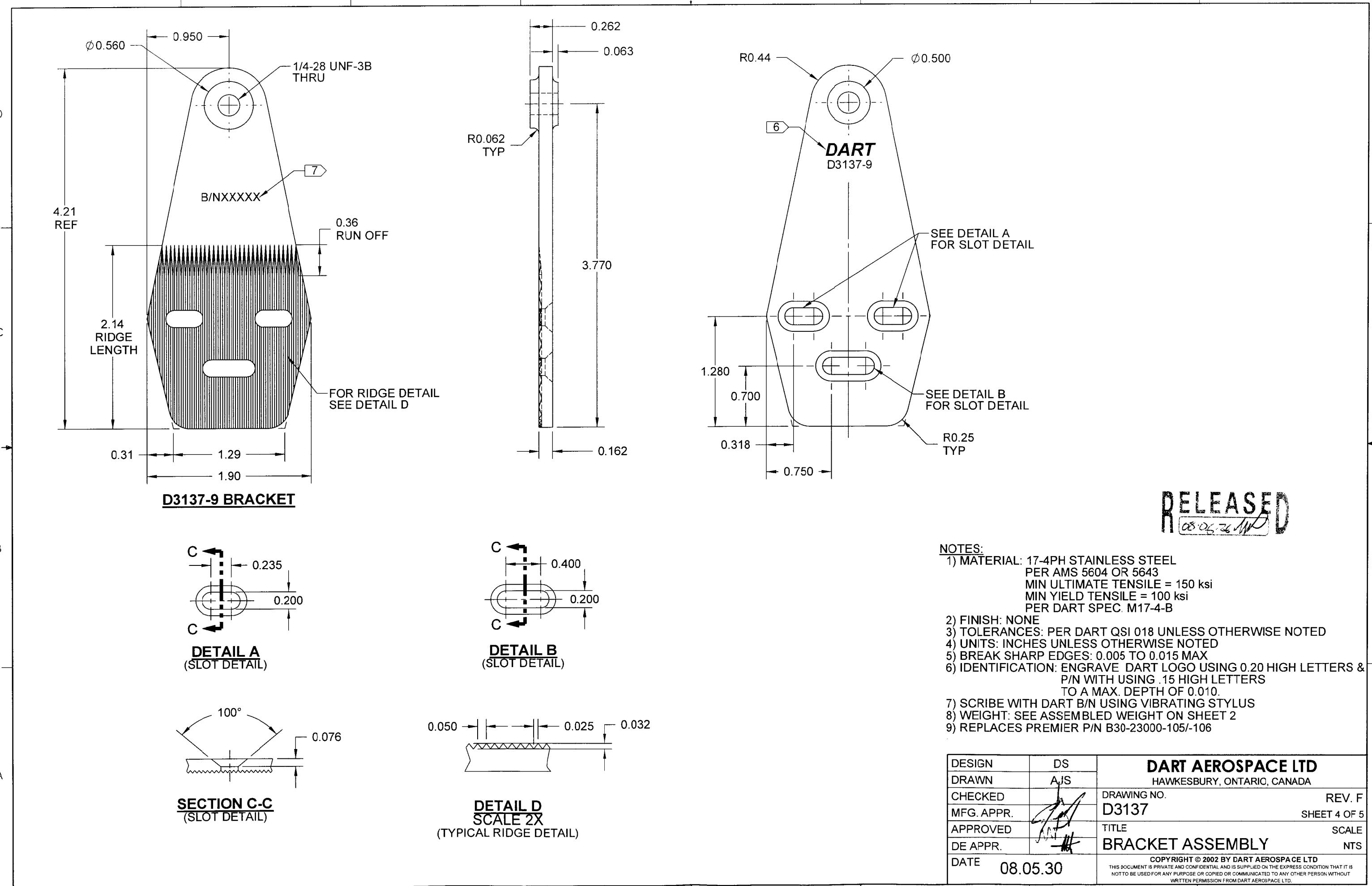
- 1) MATERIAL: -1 & -7  
17-4PH STAINLESS STEEL  
PER AMS 5604 OR 5643  
MIN ULTIMATE TENSILE = 150 ksi  
MIN YIELD TENSILE = 100 ksi  
PER DART SPEC. M17-4-B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
- 6) IDENTIFICATION: ENGRAVE DART LOGO USING 0.20 HIGH LETTERS &  
P/N WITH USING .15 HIGH LETTERS  
TO A MAX. DEPTH OF 0.010.
- 7) SCRIBE WITH DART B/N USING VIBRATING STYLS
- 8) WEIGHT: SEE ASSEMBLED WEIGHT ON SHEET 2
- 9) -1 REPLACES PREMIER P/N R30-23000-105/-16

**RELEASER**

RELEASED  
08-06-76 MHD

**RELEASE**

DESIGN	DS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. F
MFG. APPR.	<i>[Signature]</i>	D3137	SHEET 3 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BRACKET ASSEMBLY	
DATE	08.05.30	COPYRIGHT © 2002 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



8 7 6 5 4 3 2 1

